

# Ecolean® Clear



EL2 for 200 ml, 250 ml and 450 ml



ELI for 500 ml and 1000 ml



The Ecolean® Clear lightweight packaging is suitable for water and non-carbonated beverages. The intelligent design combines consumer convenience with low environmental impact. The packaging material is polymer-based with an extended oxygen barrier and comes with a full Food Contact Approval Certificate. The transparent ready-to-fill package is hermetically pre-sealed from factory and is distributed on jumbo reels. During the actual filling sequence, the package will be opened for approximately 2.4 s before it is sealed again. Ecolean Clear packages are designed for applications and processes at max. +45 °C.

Ecolean is certified to BRC/IOP, ISO 22000 and ISO 14001.

## CHARACTERISTICS

- Large display area
- Excellent printability
- Extended barrier properties
- Easy to open with tear-off
- Air-filled handle for convenience
- Easy to empty
- Low weight
- Low waste volume

## APPLICATIONS

- Water
- Still drinks
- Fresh/chilled juices
- Nectar
- Ice tea/Ready-to-drink tea
- Sport drinks/Energy drinks
- Wine

## PACKAGING SYSTEMS

- EL2 200 ml  
250 ml  
450 ml
- ELI 500 ml  
1000 ml

## FILLING CAPACITIES

Depending on application. Please see the product data sheets for the ELI and EL2 Filling Machines.

**ecolean**  
a lighter approach to packaging